



PRODUCT DATA SHEET

Date: 07/11/2025

Spinnaker
550 Summit Avenue
Troy, Oh 45373
800 543-9452

Digi™ Semi Gloss ** MP376SS Permanent ** 80# Scored

Facestock: **Digi™ Semi Gloss**

This HP Indigo optimized 55# semi-gloss yields excellent adhesion of the HP ElectroInk Technology liquid inks to the facestock and has received HP certification*. (with Permanent SP924G/80# liner)

*Independent testing was performed at the Printing Application Laboratory at Rochester Institute of Technology.

Typical Value

Basis Weight:	55 #/3300 ft ²
Caliper:	3.2 mils
Opacity:	89%
Brightness:	87%
GSM:	220

Adhesive: **MP376SS Permanent**

An aggressive, acrylic emulsion general-purpose permanent adhesive designed to cut cleanly while yielding excellent adhesion to a wide variety of surfaces, including corrugated and low energy surfaces. This is the standard permanent adhesive used in stocking sheet items produced with a paper facestock and select film products

Typical Value

Caliper:	.7 mils
Service Temperature:	-65 to 180 °F
Minimum Application Temperature:	35 °F

Release Liner: **80# Scored**

A white Kraft liner providing excellent layflat characteristics and internal strength for kiss cut applications.

Typical Value

Basis Weight:	80.9 #/3300 ft ²
Caliper:	4.6 mils

Tensile MD/CD:	48 / 28 #/inch
Tear MD/CD:	82 / 90 grams
Opacity:	86%

Total Product Caliper: 8.5 mils

Product Basis Weight Per MMSI: 303.14 #

Shelf Life: 12 month(s) when stored at 72° F, 50% RH

For application recommendations call 877-210-5104

For samples or other questions please call your Sales Representative.

Important Notice

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(*).

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