



## PRODUCT DATA SHEET

Date: 05/08/2025

### Spinnaker

550 Summit Avenue  
Troy, Oh 45373  
800 543-9452

### Digi™ Gloss Cover-up Optimized for HP Indigo \*\* MP376SS Permanent \*\* 80# Scored

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#### Facestock: Digi™ Gloss Cover-up Optimized for HP Indigo

This HP Indigo cast coat sheet is optimized to yield excellent adhesion of the HP ElectroInk Technology liquid inks to the facestock and has received HP certification\* (with Permanent SP924G/80# liner). With a black barrier coat applied to the backside for added opacity, this product is an excellent choice for hiding underlying text or graphics.

\*Independent testing was performed at the Printing Application Laboratory at Rochester Institute of Technology.

#### Typical Value

Basis Weight:	57 #/3300 ft <sup>2</sup>
Caliper:	3.9 mils
Opacity:	>98%
Brightness:	79%
GSM:	232

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#### Adhesive: MP376SS Permanent

An aggressive, acrylic emulsion general-purpose permanent adhesive designed to cut cleanly while yielding excellent adhesion to a wide variety of surfaces, including corrugated and low energy surfaces. This is the standard permanent adhesive used in stocking sheet items produced with a paper facestock and select film products

#### Typical Value

Caliper:	.7 mils
Service Temperature:	-65 to 180 °F
Minimum Application Temperature:	35 °F

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#### Release Liner: 80# Scored

A white Kraft liner providing excellent layflat characteristics and internal strength for kiss cut applications.

#### Typical Value

Basis Weight:	80.9 #/3300 ft <sup>2</sup>
Caliper:	4.6 mils
Tensile MD/CD:	48 / 28 #/inch
Tear MD/CD:	82 / 90 grams
Opacity:	86%

**Total Product Caliper:** 9.2 mils

**Product Basis Weight Per MMSI:** 307.35 #

**Shelf Life:** 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104*

*For samples or other questions please call your Sales Representative.*

**Important Notice**

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(\*).

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